Chapter 17

References And Annotated Bibliography

April 2007

Expanded Shale, Clay & Slate Institute (ESCSI) 2225 E. Murray Holladay Rd, Suite 102 Salt Lake City, Utah 84117 (801) 272-7070 Fax: (801) 272-3377 info@escsi.org www.escsi.org

Chapter 17 References

Ado K., "Geotextiles in Unpaved Road Structures on Peat Subgrade", M.Sc.E. thesis, University of New Brunswick, Fredericton, Canada, 1986.

Anis W. AIA, Shepley, Bullfinch, Richardson and Abbot, Mass. 2004. "Air Barrier Systems In Buildings"

Aron S. & Polivka M.; "Effect of Expanded Shale Aggregate on Porperties of Expansive Cement Concrete", Rilem Symposium on Lightweight Aggregate Concretes, Budapest, Hungary, March 1967

Background on Determining the Compacted Density of ESCS Lightweight Aggregates, pp. C6 – C8

Balaguru P. & Dipsia M.G.; "Properties of Fiber Reinforce High Strength Semi-Lightweight Concrete", ACI Materials Journal, Sept/Oct 1993

Bamforth, P.B., "The Relationship Between Permeability Coefficients for Concrete Obtained Using Liquid and Gas", Magazine of Concrete Research, Vol. 39, No. 138, March 1987, pp. 3-11.

Barger G.S.; Hansen E.R.; Wood M.R.; Neary T.; Beech D.J. & Jaquir D., "*Production and Use of Calcined Natural Pozzolons in Concrete*", Cement, Concrete and Aggregates, CCAGDP, Vol. 23 No. 2, Dec 2001, pp. 73-80.

Bentz, D.P. and Snyder K.A. "Protected Paste Volume in Concrete-Extension to Internal Curing Using Saturated Lightweight Fine Aggregate", Cement and Concrete Research 29 (1999).

Bentz D.P., Private communication, October 2004

Berner D.E. "High Ductility, High Strenth Lightweight Aggregate Concrete", ACI SP-136, T.A. Holm and Am.M. Vaysburd, ed., American Concrete Institute, Detroit, MI., 1992

Berner, D.E.; Poliukg M.; Gerwick, B.C. Jr. and Pirtz, D., "Behavior of Prestressed Lightweight Concrete Subjected to High-Intensity Cyclic Stress at Cryogenic Temperatures", ACI Journal, Sept-Oct. 1986, Detroit, MI.

Berntsson L.; "Lightweight Aggregate/Lightweight Concrete for Preparation of Building Materials, Goteborg Sweden 1983

Bilodeau A., Chevrier R., Malhotra V.M. and Hoff G.C. "Mechanical Properties, Druability and Fire Resistance of High-Strength Lightweight Concrete", International Symposium on Structural Lightweight Aggregate Concrete, Sandefjord, Norway, pp. 432—443, 1995.

Bilodeau A., Malhotra V.M. and Hoff G.CC. "Hydrocarbon Fire Resistance of High Strength Normalweight and Lightweight Concrete Incorporating Polypropylene Fibers", CANMET/ACI Conference, V.M. Malhotra, ed., Bangkok, Thailand 1998.

Bloem D.L., "Concrete Strength Mesurement-Cores and Cylinders", ASTM Proceedings, Vol. 65, 1965, Philadelphia, PA.

Bowders, J.J., Tan, J.P. and Daniel D.E., "Expanded Clay and Shale Aggregates for Leachate Collection Systems," Journal of Geotechnical and Geoenvironmental Engineering, Vol. 123. No. 11, pp. 1030-1034, 1997.

Boyd S.R., "The Effect of Lightweight Fine Aggregate on Alkali-Silica Reaction and Delayed Ettringite Formation", M.S. Thesis, Department of Civil Engineering, University of New Brunswick, Fredericton, N.B., Canada 1998

Bremner T.W., "Influence of Aggregate Structure on Low Density Aggregate", Doctoral Thesis, Imperial College of Science and Technology, London, U.K., 1981

Bremner, T.W. and Holm, T.A., "Elastic Compatibility and the Nature of Concrete", Journal of the American Concrete Institute, March/April 1986, pp. 244-250.

Bremner, T.W. and Holm, T.A., de Souza H., "Aggregate-Matrix Interaction in Concrete Subjected to Severe Exposure", FIP/CPCI International Symposium on Concrete Sea Structures in Arctic Regions, August 1984, Calgary Canada.

Bremner T.W., Holm T.A. and Morgan D.R.1996, "Concrete Ships-Lessons Learned in Performance of Concrete in Marine Environments", Proceedings, Third CANMET/ACI International Conference on Concrete in Marine Environment, St. Andrews-by-the-Sea, Canada, ACI SP-163, V.M. Malhotra, ed., 151-168

Bremner T.W., Boyd A.J., Holm T.A. and Boyd S.R. 1998, "Indirect Tensile Testing to Evaluate the Effect off Alkali-Aggregate Reaction in Concrete", [CD-ROM], Paper No. T192-2. Structural Engineering World Wide Conference, San Francisco, CA. Elsevier Science.

Bremner T.W., Holm T.A. and McInerney J.M. 1992 "Influence of Compressive Stress on the Permeability of Concrete", Proceedings of the American Concrete Institute Symposium on Performance of Lightweight Concrete, Dallas, TX. ACI SP-136, T.A. Holm and A.M. Vaysburd, ed., 345-356.

- Bremner T.W., Holm T.A. and Stepanova V.A., 1994 "Lightweight Concrete-A Proven Material for Two Millennia", Proceedings of Advances in Cement and Concrete. University of New Hampshire, Durham, SL. Sarkar and M.W. Grutzeck, ed., 37-41.
- Brown W.R. III and Davis C.R. 1993 "A Load Response Investigation of Long Term Performance of a Prestressed Lightweight Concrete Bridge at Fanning Springs, Florida", Florida Department of Transportation, State Materials Office, Gainesville, FL.
- Brown W.R. III, Larsen T.J. and Holm T.A. 1995 "Long Term Service Performance of Lightweight Concrete Bridge Structures", International Symposium on Structural Lightweight Aggregate Concrete, Sandefjord, Norway.
- Campbell R.H. and Tobin R.E., "Core and Cylinder Strengths of Natural and Lightweight Concrete", ACI Journal, April 1967.
- Celik, M.S., Ozdemir, B., Turan, M., Koyunchu, I., Atesok, G., and Sarikaya, H.Z. (2001). "Removal of ammonium by natural clay minerals using fixed and fluidized bed column reactors", Wat.Sci.Tech., Vol. 35. No.5, 95-102.
- Childs K.; Porter D.L. and Holm T.A., "Lightweight Fill Helps Albany Port Expand", Civil Engineering, ASCE, April 1983.
- Conley J.E., Wilson H. and Klinefelter T.A., *Production of Lightweight Concrete Aggregates from Clays, Shales, Slates and other Materials*", Bureau of Mines, U.S. Dept of the Interior, Nov. 1948, R.I. 4401 (121 pages).
- Craig R.J.; "Lightweight Reinforce Fiber Concrete Behavior and Uses", New Jersey Institute of Technology, Newark NJ 1979
- Cruz C.R. and Gillen M., "Thermal Expansion of Portland Cement Paste, Mortar and Concrete at High Temperatures," Fire and Materials, Vol. 4, No. 2, 1980.
- Davies J.D. and Bose D.K., "Stress Distribution in Splitting Tests", Journal of the American Concrete Institute, Vol. 65, No. 8, Aug. 1968, pp. 662-669.
- Dougill J.W., "Some Effects of Thermal Volume Changes on the Properties and Behavior of Concrete," The Structure of Concrete, Cement and Concrete Association, London, 1968
- Drizo, A., Frost, C.A., Smith, K.A., and Grace, J. (1997). "Phosphate and ammonium removal by constructed wetlands with horizontal subsurface flow, using shale as a substrate", Wat.Sci.Tech., Vol.35. No.5, 95-102.

Drizo, A, Frost, C.A., Grace, J., and Smith, K.A. (1999). "Physico-chemical screening of phosphate-removing substrate for use in constructed wetlands systems". Wat. Res., Vol. 33. No. 17, 3595-3602.

Drizo, A., Comeau, Y., Forget, F., and Chapuis, R.P. (2002). "Phosphorus saturation potential: Parameter for Estimating the Longevity of Constructed Wetlands Systems". Environ. Sci. Technol., 36, 4642-4648.

Dugan J.P. Jr., Engineering New Record, Haley and Aldrich, Inc., ENR Letters, New York, Aug 23, 1990.

Dugan J.P., "Lightweight Fill Solutions to Settlement and Stability Problems on Charter Oak Bridge Project, Hartford, Connecticut", Transportation Research Record, 1993, pp. E17 – E20.

E 434 "Calorimetric Determination of hemispherical Emittance using Solar Simulation"

Eley C., "Thermal Mass Handbook Concrete and Masonry Design Provisions Using ASHRAE IES 90.1-1089", National Codes and Standards Council of the Concrete & Masonry Industries, 1994.

Everhart et. al.,

ESCSI publication #6600 "Compare the Difference", pp. D1

ESCSI Geotechnical information sheet 6001, pp. D2 – D5.

ESCSI publication #6610, April 2001, "ESCS Lightweight Aggregate Soil Mechanics Properties and Applications", Holm and Valsangkar, pp. D6. ESCSI Sponsored Geotechnical Electrochemical and Resistivity Testing Report, August 15, 2001, pp. B1 – B8

Expanded Shale, Clay, and Slate Association, 1971 "Lightweight Concrete-History, Application, Economics" Salt Lake City, UT.

Extract from FHWA – NHI – 00 – 043 Report March 2001, "Mechanically Stabilized Earth Walls and Reinforced Soil Slopes, Design and Construction Guidelines", pp. B14 – B16

Fagerlund, "Frost Resistance of concrete with Porous Aggregate:, Swedish Cement and Concrete Research Institute, Stockholm 1978.

Federal Highway Administration, 1985 "Criteria for Designing Lightweight Concrete Bridges" Report No. FHWA/RD-85/045, McLean, VA.

Ferris R.W. 12/1986, "Geotextiles and Light Aggregate on a Peat Foundation", Senior Report, University of New Brunswick, Canada

FIB Bulletin #8 Lausanne Switzerland, 2000.

Fiorato A.E., Person A., and Pfeifer D.W. 1984 "The First Large-Scale Use of High Strength Lightweight Concrete in the Arctic Environment," Second Arctic Offshore Symposium, Paper No. TP-040684, Global Marine Development, Inc., Houston, TX.

FIP (Federation Internationale de la Precontrainte) 1983 "FIP Manual of Lightweight Concrete", 2nd ed., John Wiley and Sons, New York

Forbes, M.G., Dickson, K.R., Golden, T.D., Hudak, P., and Doyle, R.D. (2004). *Dissolved Phosphorus Retention of Light-Weight Expanded Shale and Masonry Sand Used in Subsurface Flow Treatment Wetlands. Environ. Sci. Technol.* 38:892-898.

Forbes, M.G., Dissertation, University of North Texas, Denton, TX, 2002.

Froehling and Robertson Report of Resistivity Tests on Lightweight Aggregate Stockpiles Using ASTM G 57 Four Electrode Method, pp. B9 – B13

Gallagher R.S., Page I 7/1991, "Plate Load Tests on Expanded Shale Lightweight Aggregate", Senior Report University of New Brunswick, Canada

Gisvold, B., Odegarr, H., and Follesdal, M. (2000). "Enhancing the removal of ammonia in nitrifying biofilters by the use of a zeolite containing expanded clay aggregates filtermedia", Wat.Sci.Tech., Vol. 41.No. 9, 107-114.

Guida, V.A., D.K. Chang, and M.A. Sweeney. Comparisons of Geogrid and Geotextiles Reinforcement Earth Slabs. *Canadian Geotechnical Journal*, Vol. 23 No. 4, Nov, 1986, pp. 435-440.

Gunasekaran M. & VanEntwerp; "The Creep of Polymer Impregnated Lightweight Concrete", Westinghouse Research Laboratories, Pittsburgh, PA., International Congress on Polymer Concretes, London, UK 1973

Hamlin H. and Templin G., "Evaluating Raw Materials for Rotary Kiln Production off Lightweight Aggregate", IC Bureau of Mine Info Circular 8122 U.S. Dept of the Interior 1962.

Hanson J.A. 1961 "Tensile Strength and Diagonal Tension Resistance of Structural Lightweight Concrete", ACI Journal, Proceedings 61(7), 779-793.

Harmathy T.Z. and Allen L.W., "Thermal Properties of Selected Masonry Unit Concretes," ACI Journal, Feb. 1973

- Haynes H.H. & Eckroth W.N.; "Lightweight Concrete Using Polymer Filled Aggregate for Ocean Applications-An Exploratory Investigation" Civil Engineering Laboratory, Naval Construction Battalion Center, Port Hueneme, CA. 1979
- Hironaka M.C. and Malvar L.J., "Jet Exhaust Damaged Concrete", Concrete International, October 1998
- Hoff G.C., 1992, "High Strength Lightweight Aggregate Concrete for Arctic Applications", T.A. Holm and A.M. Vaysburd, eds., ACI SP-136, American Concrete Institute, Detroit, MI., 1-245, Parts 1-3.
- Hoff G.C., 1994 "Observations on the Fatigue Behavior of High Strength Lightweight Concrete", Proceedings, ACI International Conference on High Performance Concrete, Singapore. American Concrete Institute SP-149, Detroit, MI.
- Hoff G.C., Nunez R.E., Walum R., and Weng J.K. 1995 "The Use of Structural Lightweight Aggregates in Offshore Concrete Platforms", International Symposium on Structural Lightweight Aggregate Concrete, Sandefjord, Norway, 349-362.
- Holm, T.A. 1983, "Structural Lightweight Concrete", Chapter 7 Handbook of Concrete, McGraw-Hill, N.Y.
- Holm, T.A., and Valsangkar, A.J. 2001. *Lightweight Aggregate Soil Mechanics: Properties and Applications*. Expanded Shale, Clay and Slate Institute Publication No. 6610.
- Holm, Bremner & Vaysburd, "Carbonation of Marine Structural Lightweight Concretes", 2nd International Conference on Concrete in Marine Environment, St. Andrews By-The-Sea, Canada, Aug 1988, American Concrete Institute SP-109.
- Holm, Bremner & Newman, "Lightweight Aggregate Concrete Subject to Severe Weathering," ACI Concrete International, Vol. 6 June 1984, pp. 49-54.
- Holm T.A. and Ries J.P. "Specified Density Concrete-A Transition", Second International Symposium on Structural Lightweight Concrete, Kristiansand, Norway, June 2000.
- Holm T.A., "Block Concrete is a Structural Material", ASTM Journal of Testing and Evaluation, Vol. 4 No. 4, 1976.
- Holm T.A., "Engineered Masonry With High-Strength Lightweight Concrete Masonry Units", ESCSI.
- Holm T.A., Ooi O.S., Bremner T.W., 2004 "Moisture Dynamics in Lightweight Aggregate and Concrete", Sixth International Conference on the Durability of Concrete, Thessaloniki, Greece.

Holm T.A. and Ries J.P., "Lightweight Concrete and Aggregates", Chapter 46, Significance of Test and Properties of Concrete and Concrete-Making Materials, ASTM 169D, 2006.

Holm T.A. 1980a., "Performance of Structural Lightweight Concrete in a Marine Environment", ACI SP-65, V.M. Malhotra, ed., American Concrete Institute, Detroit, MI.

Holm T.A., 1980b, "Physical Properties of High Strength Lightweight Aggregate Concrete," Second International Congress of Lightweight Concrete, London, U.K.

Holm T.A., 1983, "Three Decades of Durability", The Military Engineer, Sep/Oct

Holm T.A., 1994, "Lightweight Concrete and Aggregates", Tests and Properties of Concrete and Concrete-making Materials. Paul Klieger and Joseph Lamond, ed., STP 169C, 522-532. American Society for Testing and Materials, Detroit, MI.

1997, "High Strength, Low Permeability Solite Lightweight Concrete for Secondary Containment Applications", Solite Corporation, Richmond, VA.

Holm T.A. and Bremner T.W. 1990, "70-Year Performance Record for High Strength Structural Lightweight Concrete", Proceedings, First Materials Engineering Congress, Materials Engineering Division, American Society of Civil Engineers, Denver, CO.

Holm T.A. and Bremner T.W. 1987, "Thermo-Structural Stability of Concrete Masonry Walls", Fourth North American Masonry Conference, Los Angeles, CA.

Holm T.A. and Bremner T.W. 1992, "*High Strength Lightweight Aggregate Concrete*", High Performance Concrete and Applications. S.P. Shah and S.H. Ahmad, ed. Edward Arnold, London, 341-374.

Holm T.A., "Thermal Stresses Due to Unequal Coefficients of Concrete and Reinforcing Steel", Civil Engineering, February 1965.

Holm T.A.; Chapter 7 of "Handbook of Structural Concrete", McGraw-Hill, New York. 1983 Kong et.al. editors

Horgan K., 4/1986, "Lightweight Aggregate for Road Embankment on Soft Soils", Senior Report University of New Brunswick, Canada

Hsu et al, "Microcracking of Plain Concrete and The Shape of the Stress-Strain Curve," ACI Journal, Proceedings Vol. 60, No. 2, Feb 1963, pp. 209-224.

International Energy conservation Code (IECC), International Code Council Inc., Country Club Hills, IL., 2004 www.ICCsafe.org

- Issen, Gustaferro and Carlson (1970)
- Jaeger, C., "Physical & Mechanical Properties of Rock Materials", Rock Mechanics & Engineering, 1972.
- Jensen J.J., Hammer T.A., Ophelm E. and Hansen P.A., 1995, "Fire Resistance of Lightweight Aggregate Concrete", International Symposium on Structural Lightweight Aggregate Concrete, Sandefjord, Norway, Ivar Holan, ed. To Arne Hammer, Finn Fluege, 192-204
- Jenssen, P.D., Krogstad, T., Breseid, T., and Norgaard, E. (1991). Testing of reactive filter media (leca) for use in agricultural drainage systems. *International Seminar of Technical Section of CIGR on Environmental Challenges and Solutions in Agricultural Engineering*. *As-NLH*. pp160-166.
- Jenssen, P.D., Krogstad, T., Breseid, T., and Norgaard, E. (1991). *Wastewater treatment by constructed wetlands in the Norwegian climate. Pre-treatment and optimal design.* In: C. Etnier and B. Guterstam (Eds.), Ecological Engineering for Wastewater Treatment, Proceedings of the International Conference 24-28 March, Stensund Folk College, Bokskogen, Gothenburg, Sweden. pp227-238.
- Jenssen, P.D., Krogstad, T., Breseid, T., and Norgaard, E. (1991). *Testing of reactive filter media (leca) for use in agricultural drainage systems*. International Seminar of Technical Section of CIGR on Environmental Challenges and Solutions in Agricultural Engineering. As-NLH. pp160-166.
- Jenssen, P.D., and Maehlum, T. (1992). Optimalisering av jord-ogplantbaserte og muligheter under norske klimaforhold. In VANN 1/92. (in Norwegian).
- Jenssen, P.D., Krogstad, T., Breseid, T., and Norgaard, E. (1991). *Adapting constructed wetlands for wastewater to northern environments*. In: W. J. Mitch (Ed.), Global Wetlands: Old World and New. Elservier Science B.V., pp411-420.
- Johansson, L., Renman, G., and Calstrom, H. (1995). "Light expanded clay aggregates (LECA) as reactive filter medium in constructed wetlands." In: Thofelt and Englund (Eds.), Ecotechnology for sustainable society. Proc. From Ecotechnics 95- International Symposium on Ecological Engineering, Trycheribolaget, Sweden.
- Johansson L. (1997). "The use of LECA (Light expanded clay aggregates) for the removal of phosphorus from wastewater." Wat. Sci. Tech., Vol. 35. No. 5, 87-93. Johansson, L., Renman, G., and Calstrom, H. (1995). "Lightweight expanded clay aggregates as a reactive medium in constructed wetlands."

Keeton, J.R., "Permeability Studies of Reinforced Thin-Shell Concrete", Naval Civil Engineering Laboratory, Port Hueneme, CA. Technical Report R692YF51.42.001, August 1970.

Khokrin, N.K., "The Durability of Lightweight Concrete Structural Members", (in Russian), Kuibyshev, USSR, 1973.

Klieger P., "Early High Strength Concrete for Prestressing", Proceedings: World Conference on Prestressed Concrete, San Francisco, CA., July 1957.

Kluge R.W., Sparks M.M. and Tuma E.C. 1949, "Lightweight Aggregate Concrete", ACI Journal, Proceedings 45(9), 625-642.

Kolkoski, R. "Masonry Estimating", Craftsman Book Company, The Aberdeen Group, Addison, IL.

Lachonic K., "Lightweight CMU-A Weight Off Our Shoulders", Masonry Institute of Michigan, The Story Pole, 2003, also reprinted as ESCSI publication #3600.0.

Landgren R. "Water Vapor Adsorption-Desorption Characteristics of Selected Lightweight Aggregates", ASTM Vol 64, pp. 830-845, 1964.

Lindahl R., "The Difference between Sound Absorption and Sound Insulation", News about Noise, September, 1959.

Lea F.M., "The Chemistry of Cement and Concrete", Chemical Publishing Co., First American Editon, 1971.

Loener, R.M. *Designing with Geosynthethics*, 2nd ed. Prentic-Hall, Englewood Cliffs, N.J. 1990, pp. 30-32.

MACTEC Report, April 29, 2003, "Laboratory Testing of the Density of Expanded Shale, Clay and Slate Lightweight Aggregates", pp. C1 – C5

Maehlum, T., Jenssen, P.D., and Warner, W.S. (1995). "Cold-climate constructed wetlands. Wat. Sci. Tech., Vol.32. No. 3, 95-101.

Mahoney R.J., 12/1993, "Pullout Resistance of Geogrid Embedded in Lightweight Aggregate", Senior Report University of New Brunswick, Canada

Malhotra V.M., 1981, "Mechanical Properties and Durability of Superplasticized Semi-Lightweight Concrete", ACI SP-68, Detroit, MI.

Malhotra V.M., 1987, "CANMET Investigations in the Development of High-Strength Lightweight Concrete", Proceedings, Symposium on the Utilization of High Strength Concrete, Stavanger, Norway, 15-25. (Available from TAPIR, Trondheim, Norway).

Malhotra V.M. and Bremner T.W. 1996, "Performance of Concrete at Treat Island, USA: CANMET Investigations", Proceedings, Third CANMET/ACI International Conference, Concrete in the Marine Environment, SP-163, V.M. Malhotra, ed., St. Andrews-by-the-Sea, New Brunswick, Canada, 1-52.

Mawhinney P. 12/1991, "Interface Properties between Lightweight Aggregate and Geogrids", Senior Report University of New Brunswick, Canada

Mazria E., 1979, "The Passive Solar Energy Handbook", Rodale Press, pp. 5-65.

McCombs W.H., "Rotary Kiln Expanded shale, Clay or Slate Lightweight Aggregate for Sewer Bedding and Fill", ESCS No. 14, June 1991, pp. D7 – D10

McLaughlin, 1944, "Powered Concrete Ships", Engineering News Record, Vol. 19, Oct., pp.94-98

Mehta, K.P., "Concrete: Structure Properties and Materials", Prentice Hall, 1986.

Mehdiratta G.R. and Noggle M.O., "Geotechnical Properties and Engineering Applications of Lightweight Aggregate", Austin, TX. March 1985

Mehdiratta G.R., "Shallow Foundation Design for a Hot Asphalt Tank", Beaumont, TX. March 1986.

Menzel C.A., "Tests of Fire Resistance and Strength of Walls of Concrete Masonry Units", PCA, Jan 1934.

Menzel, "Tests of the Fire Resistance and Thermal Properties of Solid Concrete Slabs and Their Significance", ASTM Proceedings, Vol. 43, 1943.

"Method of Test for Thermal Diffusivity of Concrete", CRD-C 36 Handbook for Concrete and Cement, U.S. Army Waterways Experimental Station, Vicksburg, MI. December 1973.

Meyer K.F., "Transfer and Development Length of 0.6 inch Diameter Prestressing Strand in High Strength Lightweight Concrete", 2002

Mills B. 4/1993, "Geotechnical Properties of Lightweight Aggregate", Senior Report University of New Brunswick, Canada

Mordecai, M. and Morris, L.H., "An Investigation Into the Changes of Permeability Occurring in a Sandstone When Failed Under Triaxial Stress Conditions", Proc. of the Twelfth Symposium on Rock Mechanics, November 1970, pp. 221-239.

Moreno J., 1986, "Lightweight Concrete Ductility", Concrete International 8(11), 15-18.

MSJC, "Masonry Standard Joint Code"

Muller-Rochholz J., 1979, "Determination of the Elastic Properties of Lightweight Aggregate by Ultrasonic Pulse Velocity Measurements", International Journal of Lightweight Concrete 1(2), Lancaster, U.K.

Murray M. 12/1986, "Torsional Test to Defining Shear Modulus", Senior Report University of New Brunswick, Canada

National Concrete Masonry Association. "Sound Reduction Properties of Concrete Masonry Walls", 1955

Nasser, A.J., "Investigation of Transfer Length, Development Length, Flexural Strength and Prestress Loss Trend in Fully Bonded High Strength Lightweight Prestressed Girders", Thesis submitted to Virginia Polytechnic Institute, May 2002.

Nillson S., "The tensile Strength of Concrete Determined by Splitting Test on Cubes", Bulletin, The Internals Union of Testing and Research Laboratories for Materials and Structures, Paris, No. 11, June 1961, pp. 63-67.

Nishi, S., Oshio, A., Sone, T., and Shirokuni, S., "Watertightness of Concrete Against Sea-Water", Onoda Cement Co. Ltd., 1980, pp. 140-153.

Ohuchi et. al., "Some Long-Term Observation Results of Artificial Lightweight Aggregate Concrete for Structural Use in Japan", Vol. II, International Symposium on Long-Term Observation of Concrete Structures, Budapest, Hungary, Sept. 17-20, 1984, pp. 274-282.

Pauw A., 1960, "Static Modulus of Elasticity of Concrete as Affected by Density", ACI Journal Proceedings 57(6), 679-688.

Pepper L. & Mather B., "Effectiveness of Mineral Admixture in Preventing Excessive Expansion of Concrete Due to Alkali Aggregate Reaction", ASTM Annual Meeting, June 1959.

Peterman R.J., Ramirez J.A. and Olek J., "Influence of Flexure-Shear Cracking on Strand Development Length in Prestressed Concrete Members", 2000

Philleo R., "Some Physical Properties of Concrete at High Temperatures," PCA Research Bulletin 97, Portland Cement Association, Skokie, IL, 1958

Philleo R. "Concrete Science and Reality", Skalny J.P. and Mindess S. eds., Materials Science of Concrete II American Ceramic Society, Westerville, OH., 1991

Powers T.C., Copeland L.E. and Mann H.M., "Capillary Continuity or Discontinuity in Cement Pastes", J. PCA Research and Development Labs, May 1959.

Prestressed Concrete Institute, 1992, "Prestressed Concrete Institute Design Handbook", 4th Edition, Chicago, IL.

Price W.H. and Cordon W.A., 1949, "Tests of Lightweight Aggregate Concrete Designed for Monolithic Construction", Journal of the American Concrete Institute, Proceedings 45, 581-600.

Rabbat B.G., Daniel J.I., Weinman T.L. and hanson N.W., 1986, "Seismic Behavior of Lightweight and Normalweight Concrete Columns", Journal of the American Concrete Institute, Proceedings 83(1), 69-79.

Ramakrishnan V., Bremner T.W. and Malhotra V.M., 1992, "Fatigue Strength and Endurance Limit of Lightweight Concrete", Structural Lightweight Aggregate Concrete Performance, ACI SP-136, American Concrete Institute, Detroi, MI., 397-420.

Ramirez J.A. 2003, "Shear Strength of Lightweight Concrete Beams with Stirrups Near Code Minimum".

Richart & Jensen, "Construction and Design Features of Haydite Concrete", ACI Journal Oct. 1930.

Richart, Moorman, Woodworth, "Strength and Stability of Concrete Masonry Walls". Bulletin #251, Engineering Experiment Station, University of Illinois, 1932.

Riley C.M., *Relation of Chemical Properties to the Bloating of Clays*", Journal of American Ceramic Society 30:4, 121-128.

Roberts-Wollman C.L., Banta T., Bonetti R. & Charney F., "Bearing Strength of Lightweight Concrete", ACI Materials Journal, Nov/Dec 2006.

Robinson G.C., 1980 "Brick Walls for Passive Solar Use", Ceramic Engineering Department, Clemson University, Feb.

Rogers G.L., 1957, "On the Creep and Shrinkage Characteristics of Solite Concretes", Proceedings, World Conference on Prestressed Concrete, San Francisco, CA.

Sabine H.J., "Less Noise-Better Hearing", 6th Edition, The Celotex Corporation.

Sabine P.E. "Theory and use of Architectural Acoustical Materials", 2nd Edition, Acoustical Material Association.

Schopack M.; "Designing with Steel Fiber Reinforced Concrete, One Structural Engineers Involvement", Battels Development Corp., Columbus OH. 1982

Schule W. and Kupke C.H., 1972, "Thermal Conductivity of Expanded Clay Concretes Without and With Addition of Quartz Sand", W. Ernst and Son, Berlin, 15-24.

Seabrook P. and Wilson H.S., 1988, "High Strength Lightweight Concrete for Offshore Structures", International Journal of Cement and Composites and Lightweight Concrete 10(3).

Shah S.P. and Ahmad S.H., 1994, "High-Performance Concrete and Applications", Edward Arnold, U.K.

Shah S.P. and Chandra S., 1968, "Critical Stress, Volume Change and Microcracking of Concrete", Journal American Concrete Institute 65, 770-781.

Shideler J.J., 1957, "Lightweight Aggregate Concrete for Structural Use", Journal of the American Concrete Institute, Proceedings 54, 298-328.

Shirley S., "Thermal Expansion Tests of Solite Lightweight and Normal Weight Concrete Block", Report of Construction Technology Laboratories, Skokie, IL, June 1986

Shirley S., "Thermal Expansion Tests of Solite Lightweight Concrete Block and Clinker," Report of Construction Technology Laboratories, Skokie, IL, Jan 1987.

Soil Mechanics, Design Manual 7.1 HAVFAC DM-7.1, US Department of the Navy, May 1982, pp. 7.1-219.

Solite/Dow Latex Modified Lightweight Concrete R & D Files

Stagg K.G. and Zienkiewicz K., 1968, "Rock Mechanics in Engineering Practice", John Wiley and Sons, New York.

Stoll, R.D., and Holm, T.A. "Expanded Shale Lightweight Fill: Geotechnical Properties," Journal of Geotechnical Engineering, Vol. 111. No. 8, pp. 1023-1027, 1985.

Sturm R.D.; McAskill N., Burg R.G. and Morgan, R.D., "Evaluation of Lightweight Concrete Performance in 55 to 80 Year-Old Ships" High Performance Concrete Research to Practice, ACI SP-189, ACI, Farmington Hill, MI., 1999.

Sugiyama T., Bremner T.W., and Holm T.A., 1996, "Effect of Stress on Gas permeability in Concrete", ACI Materials Journal 93(5), 443-450.

Tanigawa, Yasuo and Kosaka, Yoshio, "Mechanism of Fracture and Failure of Concrete as a Composite Material", in Memoirs of the Faculty of Engineering, Nagoya University, Volume 27, Number 2, November 1975, pp. 163-207.

Tasillo, Neeley, Bombich, "Lightweight Concrete Makes a Dam Float", "High Performance Structural Lightweight Concrete", ACI SP-218.

Transportation Research Report 1204 "Portland Cement Concrete Modifiers", TRB Washington, 1988

- Troxell G.E., Raphael J.M. and Davis R.E., 1958, "Long Term Creep and Shrinkage Test of Plain and Reinforced Concrete", Vol. 58, American Society for Testing and Materials, Philadelphia, PA.
- U.S. Army Corps of Engineers, "Handbook for Concrete and Cement", Washington, DC.

CRD-C 36 (1998a), "Method of Test for Thermal Diffusivity of Concrete". CRD-C 44 (1998b), "Method for Calculation of Thermal Conductivity of Concrete".

CRD-C 124 (1998c), "Method of Test for Specific Heat of Aggregates, Concrete, and Other Materials (Method of Mixtures).

Valore R.C. Jr., 1980, "Calculation of U-Values of Hollow Concrete Masonry", Concrete International, Vol. 2 No. 2, Feb, pp. 40-63

Valore R.C. Jr., 1988, "The Thermophysical Properties of Masonry and Its Constituents", International Masonry Institute, Washington, D.C.

Valore R.C., "Insulating Concrete", ACI Journal November, 1956.

Valore R.C., 1973, "North American Lightweight Concrete", Concrete in Housing-Today and Tomorrow. Warsaw, Poland.

Valore R.C.; "Polymer Concrete for Structural Applications", Dept of the Army, Construction Engineering Research Laboratory, Champaign, IL 1974

Valor R.C. & Naus D.J.; "Resin Bound Aggregate Material Systems" International Congress on Polymer Concrete, London, UK, May 1975

Valsangkar, A.J., and Holm, T.A. *Model Tests of Peat-Geotextile-Lightweight Aggregate System, Geotextiles and Geomembranes*, Elservier Science Publishers, Ltd., England, 1987.

Valsangkar, A.J., and Holm, T.A. "Geotechnical Properties of Expanded Shale Lightweight Aggregate," Geotechnical Testing Journal, ASTM, Vol. 13. No. 1, pp. 10-15, 1990.

Valsangkar A.J. and Holm T.A., "Pullout Resistance of Geogrid Embedded in Lightweight Aggregate", International Conference on Ground Improvement Techniques, May 1997, Macau.

Valsangkar A.J. and Holm T.A., "Interface Friction Between Expanded Shale Lightweight Aggregate and Common Construction Materials", ASTM Geotechnical Testing Journal, 12/1999.

Valsangkar A.J. and Holm T.A., "Friction Angle Between Expanded Shale Aggregates and Construction Materials", Geotechnical Testing Journal Vol. 20 No. 2, 6/1997.

Valsangkar A.J. and Holm T.A., "Cyclic Plate Load Tests on Lightweight Aggregate Beds", Presented at the 72nd Annual Meeting of the Transportation Research Board, Washington, D.C., Jan. 1993.

VanGeem M.G.; Fiorato A.E. and Musser D.W., "Calibrated Hot Box Tests of Thermal Performance of Concrete Walls", Proceedings of the ASHRAE/DOE Conference on Thermal Performance of the Exterior Envelopes of Buildings II, Las Vegas, NV. December 1982, ASHRAE SP-38, Atlanta 1983.

VanGeem M.G.; Fiorato A.E.; and Julien, "*Heat Transfer Characteristics of a Normalweight Concrete Wall*", Oak Ridge National Laboratory Report No. ORNL/Sub/79-42539/1, Construction Technology Laboratories (CTL Group) Portland Cement Association, Serial No. 0886, Skokie II, 1983, 89 pages. www.CTLGroup.com

VanGeem M.G., "Heat Transfer Characteristics of a Structural Lightweight Concrete Wall", Oak Ridge National Laboratory Report No. ORNL/Sub/79-42539/2, Construction Technology Laboratories (CTL Group), Portland Cement Association, Serial No. 0887, Skokie, IL 1983 pages. www.CTLGroup.com

VanGeem M.G. and Fiorato A.E., "*Heat Transfer characteristics of a Low Density Concrete Wall*", Oak Ridge National Laboratory Report No. ORNL/Sub/79-42539/3, Construction Technology Laboratories (CTL Group), Portland Cement Association Serial No. 0885, Skokie, IL 1983, 89 pages. www.CTLGroup.com

VanGeem M.G.; "Heat Transmission Test Results for Comparing Fire Endurance of Traditional Blend and Reverse Blend Lightweight Aggregate Conrete", Construction Technology Laboratories, Skokie, IL, November 1991.

Vitruvius, Translated by Morgan M.H., "The Ten Books of Architecture", Dover Publications, NY 1960.

Vymazal, J., Brix, H., Cooper, P.F., Green, M.B., and Haberl, R. (1998). *Constructed Wetlands for Wastewater Treatment in Europe*. Backhuys Publishers, Leiden, The Netherlands.

Wang P.T., Shah S.P. and Naamen A.E., 1978, "Stress-Strain Curves of Normal and Lightweight Concrete in Compression", ACI Journal, 603-661.

Watson F.R.; Morrical K.C., "Sound Absorbing Value of Portland Cement Concrete", ACI Journal, May-June 1936.

Weber S., Reinhardt, "A Blend of Aggregates to Support Curing of Concrete", Proceedings: International Symposium Structural Lightweight Aggregate Concrete, Holland, Hamme and Fluge, eds., Sandefejord, Norway, 1995.

Wendt & Woodworth, "Tests on Concrete Masonry Unit Using Tamping and Vibration Molding Methods", ACI Journal, November 1939.

Wilson H.S., "Lightweight Aggregates; Properties, Application and Outlook", CANMET Report 79-33, Mineral Science Laboratories, CANMET, Ottawa, Canada

Wolfe W.H., Senior Engineer, Norlite Corporation and Ries J.P., President, Expanded Shale Clay and Slate Institute "Sustainability"

Zhang, Min-Hong. GjØrv, Odd E. 1991. *Characteristics of lightweight aggregates for high-strength concrete*, ACI Materials J., 150-158.

Zoldners, N.G., "Thermal Properties of Concrete Under Sustained elevated Temperatures," SP 25-1 American Concrete Institute, Detroit, Michigan, 1971

Zhu, T, Jensen, P.D., Maehlum, T., and Krogstad, T. (1997). "Phosphorus sorption and chemical characteristics of lightweight aggregates (LWA) – Potential filter media in treatment wetlands", Wat. Sci. Tech. Vol.35, No.5, pp.103-108.

(); (), "Progress Report: Use of Lightweight Aggregate in Geotechnical Applications", Senior Report University of New Brunswick, Canada

American Concrete Institute (ACI)

117	Standard Tolerances for Concrete Construction and Materials
122-02	Guide to Thermal Properties of Concrete and Masonry Systems
201.2R	Guide to Durable Concrete
211.1	Standard Practice for Selecting Proportions for Normal, Heavyweight, and
	Mass Concrete
211.2	Standard Practice for Selecting Proportions for Structural Lightweight
	Concrete".
212.1R	Admixtures in Concrete
212.2R	Guide for Use of Admixtures in Concrete
213R	Guide for Structural Lightweight Aggregate Concrete
2143.R	Simplified Version of the Recommended Practice for Evaluation of
	Strength Results of Concrete
226.1R	Ground Granulated Blast-Furnace Slag as a Cementitious Constituent in
	Concrete

226.3R	Use of Fly Ash in Concrete
301	Standard Specifications for Structural Concrete
302.1R	Guide for Concrete Floor and Slab Construction
318/318R	Building Code Requirements for Structural Concrete and Commentary
345	Standard Practice for Concrete Highway Bridge Deck Construction
357.1R	State-of-the-Art Report on High Strength Concrete

American Society for Testing and Materials (ASTM) ASTM International

C 29/C 29M	Standard Test Method for Bulk Density (Unit Weight) and Voids in Aggregate
C 31	Standard Practice for Making and Curing Concrete Test Specimens in the
0.01	Field
C 33	Standard Specification for Concrete Aggregates
C 70	Standard Test Method for Surface Moisture in Fine Aggregate
C 94	Standard Specification for Ready-Mixed Concrete
C 127	Standard Test Method for Density, Relative Density (Specific Gravity) and Absorption of Coarse Aggregate
C 128	Standard Test Method for Density, Relative Density (Specific Gravity) and Absorption of Fine Aggregate
C 131	Standard Test Method for Resistance to Degradation of Small-Size Coarse
	Aggregate by Abrasion and Impact in the Los Angeles Machine
C 136	Standard Test Method for Sieve Analysis of Fine and Coarse Aggregate
C 138	Standard Test Method for Density (Unit Weight), Yield, and Air Content
	(Gravimetric) of Concrete
C 143	Standard Test Method for Slump of Hydraulic Cement Concrete
C 150	Standard Specification for Portland Cement
C 172	Standard Practice of Sampling Freshly Mixed Concrete
C 173	Standard Test Method for Air Content of Freshly Mixed Concrete by the
	Volumetric Method
C 177	Standard Test Method for Steady-State Heat Flux Measurements and
	Thermal Transmission Properties by Means of the Guarded Hot Plate
	Apparatus
C 188	Standard Test Method for Density of Hydraulic Cement
C 192	Standard Practice for Making and Curing Concrete Test Specimens in the
	Laboratory
C 236	Standard Test Method for Steady-State Thermal Performance of Building
~ • • •	Assemblies by Means of a Guarded Hot Box
C 260	Standard Specification for Air-Entraining Admixtures for Concrete
C294	Standard Descriptive Nomenclature for Constituents of Concrete
G 220	Aggregates, section 26.3.5.
C 330	Standard Specification for Lightweight Aggregates for Structural Concrete
C 331	Standard Specification for Lightweight Aggregates for Structural Concrete
C 332	Standard Specification for Lightweight Aggregates for Insulating Concrete

C 457	Standard Test Method for Microscopial Determination of Parameters of
C 469	the Air-Void System in Hardened Concrete Standard Test Method for Static Modulus of Elasticity and Poisson's Ratio
C 409	of Concrete in Compression
C 494	Standard Specification for Chemical Admixtures for Concrete
C 496	Standard Test Method for Splitting Tensile Strength of Cylindrical
C 510	Concrete Specimens
C 512 C 566	Standard Test Method for Creep of Concrete in Compression Standard Test Method for Total Evaporable Moisture Content of
C 300	Aggregate by Drying
C 567	Standard Test Method for Determining Density of Structural Lightweight
	Concrete
C 618	Standard Specification for Coal Fly Ash and Raw or Calcined Natural
	Pozzolan for Use as a Mineral Admixture in Concrete
C 666	Standard Test Method for Resistance of Concrete to RRapid Freezing and
C 976	Thawing (Procedure A). Test Method for Thermal Performance of Building Assemblies by Means
C 970	of a Calibrated Hot Box".
C 989	Standard Specification for Ground Granulated Blast-Furnace Slag for Use
	in Concrete and Mortars
C 1202	Standard Test Method for Electrical Indication of Concrete's Ability to
	Resist Chloride Ion Penetration
D 698-00a	Standard Test Methods For Laboratory Compaction Characteristics of Soil
D 4253-00	Using Standard Effort", pp. C9 – C19 Standard Test Methods For Maximum Index Density and Unit Weight of
D 4233-00	Soils Using a Vibratory Table", pp. C20 – C33
D 4254-00	Standard Test Methods For Minimum Index Density and Unit Weight of
	Soils and Calculation of Relative Density", pp. C34 – C42
E 119	Standard Test Method for Fire Tests off Building Construction and
E 1677-00	Materials Standard Specification for Air Retarder (AR) Material on System for Low-
L 10//-00	Rise Framed Building System
E 2178	Standard Test Method for Air Permeance of Building Materials
G 57	Standard Test Method for Field Measurement of Soil Resistivity Using the
	Wenner Four-Electrode Method
TEK	
IEK	
TEK 10-1A	Crack Control in Concrete Masonry Walls
TEK 10-2B	Movement (Control) Joints for Concrete Masonry Walls-Empirical
	Method
TEK 10-3	Control Joints for Concrete Masonry Walls-Alternative Engineered
TEV 10 4	Method Crack Control for Concrete Brick and Other Concrete Mesonry Vancors
TEK 10-4	Crack Control for Concrete Brick and Other Concrete Masonry Veneers

AASHTO

AASHTO "Highway Bridges", section 7.3.6 Structural Backfill Material MSE Walls, pp. B22

AASHTO T 288 (2000), "Standard Method of Test for Determining Minimum Laboratory Soil Resistivity", pp. B23 – B29

AASHTO T 289 (2000), "Standard Method of Test for Determining pH of Soil for Use In Corrosion Testing", pp. B30 – B34

AASHTO T 290 (1999), "Standard Method of Test for Determining Water-Soluble Sulfate Ion Content in Soil", pp. B35 – B43

AASHTO T 291 (2000), "Standard Method of Test for Determining Water-Soluble Chloride Ion Content in Soil", pp. B44 – B53

Annotated Bibliography (As of 17 January 2002)

#	Author(s)	Title	Source	Date	Page(s)	Notes
1	Raithby Lydon	Lightweight Concrete in Highway Bridges	The International Journal of Cement Composites and Lightweight Concrete	May, 1981	133-146	The article provides an overview of lightweight concrete used in highway bridges in North America, Russia, West Germany, Holland, Belgium and Great Britain.
2		Stalite Website	www.stalite.com	Feb, 2000		The Website provides product descriptions to include reasons for use of lightweight aggregate.
3	Mazanti	A Study of Lightweight Aggregate Concrete for Prestressed Highway Bridge Girders-Phase III	GA Tech Library	Mar, 1968		(GI, PR, MP) Describes research project outcome based on use of lower strength LWC mixes. Complete report is in the library in the stacks. (GI, MP, CS, PR) (f _c ': 4,000-5,000 psi)
4	Jacques	Study of Long Span Prestressed Concrete Bridge Girders	PCI Journal	Mar-Apr, 1971	24-42	The article provides the results of an extensive computer analysis study of bridge girder types and describes the development of a new Colorado standard. Interesting cost information is provided. (GI, CI, PR) (f _c : 5,000-7,000 psi)
5	Brarison Kripanarayanan	Loss of Prestress, Camber and Deflection of Non-composite and Composite Prestressed Concrete Structures	PCI Journal	Sep-Oct, 1971	22-52	This article is an excellent source. It provides general equations for predicting loss of prestress for both composite and non-composite structures. Provided excellent comparisons between NWC and LWC with regard to creep and shrinkage and other properties. Included work from several universities. (CS, MP, PR) (f _c : 6,000-6,800 psi)
6	Bender	Economics and Use of Lightweight Concrete in Prestressed Structures	PCI Journal	Nov-Dec, 1980	62-67	This article provides an evaluation of the use of LWC for a segmental prestressed concrete bridge. The author does not mention concrete strengths. His conclusion is that there is an economic advantage to using LWC in precast structures. (GI, CI, PR)
7	Lutz Scalia	Deck Widening and Replacement of Woodrow Wilson Memorial Bridge	PCI Journal	May-Jun, 1984	74-94	This article discusses the use of LWC made with Carolina Stalite to cast replacement deck panels for use on the WWMB. The use of LWC enabled the installation of an additional lane of traffic greatly improving traffic flow. (GI, CI) (f _c : 5,000 psi)
8	Berner Polivka Gerwick Pirtz	Behavior of Prestressed Lightweight Concrete Subjected to High- Intensity Cyclic Stress at Cryogenic Temperatures	ACİ Journal	Sep-Oct, 1986	727-736	This article was only vaguely related. It discussed the use of LWC for cryogenic containment vessels (LPG Ships, etc). While addressing material and thermal properties and the aspect of prestressing, it provided little applicable information. (GI, MP, PR)
9	Popovic Anderson	Load Testing of Long Span Prestressed Single Tee Beams	PCI Journal	Mar-Apr, 1988	42-51	This paper addresses the field-testing of two long span prestressed single tee beams produced from SLWC. The tests showed that the beams satisfactorily carried the load and were a viable alternative. (GI, CI, PR, FB) (f _c ': 6,000 psi)
10	Neville	Aggregate Bond and Modulus of Elasticity of Concrete	ACI Materials Journal	Jan-Feb, 1997	71-74	This article discusses the relatively small difference between LWA modulus and the cement paste modulus and the affect on bond strength. Concrete strengths not listed. (B, MP)
11	Smadi Migdaddy	Properties of High Strength Tuff Lightweight Aggregate Concrete	Cement and Concrete Composites	1991	129-135	This article is very specific in nature in that it addresses only one type of LWA found in Northeast Jordan. It addressed splitting tensile strength, modulus of rupture, E, and Poisson's ratio. (MP) (f _c ': 4,000-8,000 psi)

NOTE: THIS ANNOTABED RIBLIOGRAPHY WAS PRESENTED BY COT. E. STIFFEY AT ACT MTG FALL 2005 UNDER DIRECTION OF LTC KIF. MEYER, PROF. U.S. MILITARY ACADEMY WEST POINT NY

#	Author(s)	Title	Source	Date	Page(s)	Notes
12	Ahmad	Flexural Behavior of	ACI Structural	Jan-Feb,	69-77	The most important part of this article is to verify the validity of the RSB for use with
1 12	Barker	Reinforced High-	Journal	1991	03-17	HSLWC up to 11,000 psi strength. Also discussed is the validity of 0.003 as the value
	Durkor	strength Lightweight	Journat	1771		for ultimate strain.
1		Concrete Beams		}		(FB) (f _c ': 11,000 psi)
13	Ahmad	Flexural Behavior of	ACI Structural	May-Jun,	351-358	This article addresses the strength and ductility of reinforced HSLWC. The applicability
	Batta	Doubly Reinforced	Journal	1991		of the RSB and 0.003 for the ultimate strain are discussed.
		High-strength			•	
		Lightweight Concrete				
		Beams with Web				
		Reinforcement				(FB) (f _c ': 11,000 psi)
14	Ahmad	Shear Strength of	Magazine of	March,	57-66	This article covered an experimental investigation of the ultimate shear strength and
	Xie	Reinforced Lightweight	Concrete	1994		load-deformation characteristics of shear critical reinforced lightweight concrete of
	Yu	Concrete Beams of	Research			normal and high strength. The article addresses the ACI recommended reduction factor
		Normal and High-				of 0.85 for LWC shear calculations.
15	D	Strength Concrete	Ď 1 6	T.1. 1000	05.00	(SH) (f _c ': 4,400-12,950 psi)
13	Burg Cichanski	Selected Properties of Three High-strength	Proceedings of the 9 th Intl.	Feb, 1990	85-92	This paper provided only limited information on the subject.
	Hoff	Lightweight Concretes	Conference on			
	11011	Developed for Arctic	Offshore			
		Offshore Structures	Mechanics and			
		Olipholo Su dotares	Arctic Engrg.	ŀ		(GI, MP) (f _c ¹ : 7,000-9,000 psi)
16	Tachibana .	Qualities of High-	Journal of	Feb, 1990	27-34	This paper provided only limited information on the subject.
	Imai	Strength Lightweight	Offshore			
	Okada	Concrete used for	Mechanics and			
		Construction of Offshore	Arctic			
		Platform	Engineering			(GI, MP) (f _c ': 6,000-7,000 psi)
17	Vaysburg	Durability of	Concrete	July, 1996	33-38	This article addresses some related and very interesting aspects of LWC. In the area of
		Lightweight Concrete	International			the contact zone, LWC behaves with less cracking due to a better compatibility between
		Bridges in Severe				the aggregate and cement paste. This is useful information when examining bond.
1	3.6-1.6-	Environments				(MP, GI, B)
18	Murillo	Lightweight Concrete for	Civil	May, 1994	68-70	This is a very non-technical article designed to provide some of the basic benefits
	Thoman	a Segmental Bridge	Engineering	·		associated with the use of LWC. Seismic benefits are discussed.
19	Smith Curcio	High-Performance LWC	ACI SP 179-24	Jun, 1998	389-405	(GI, CI, PR)
לו	Galeota	for the Precast	ACI SP 1/9-24	Jun, 1998	389-403	This article provides useful information on numerous properties of LWC, but does not draw any solid ties with its use on precast, prestressed concrete.
	Gallo	Prestressed Concrete				draw any sorte des with its use on precast, prestressed concrete.
	Giammatteo	Industry				(MP, PR) (f _c ': 9,000 psi)
20	Yeginobali,	High Strength Natural	ACI SP 178-38	May, 1998	739-758	This article addresses a particular type of aggregate (pumice) found in Turkey. The use
	Sobolev,	Lightweight Aggregate		,,	,,,,	of silica fume significantly improved several material properties to include compressive
	Soboleva	Concrete with Silica				strength, splitting tensile strength and modulus of elasticity.
	Tokyay	Fume			_	(MP, B) (f _c : 2,500-8,000 psi)
21	Kong	Effect of Embedment	ACI Structural	Jan-Feb,	21-29	The focus of this article is deep beams. However, there is some information on shear that
	Teng	Length of Tension Reinf.	Journal	1996		is useful.
	Singh	on the Behavior of LWC				
	Tan	Deep Beams				(SH) (f _c ': 4,750 psi)

#	Author(s)	Title	Source	Date	Page(s)	Notes
22	Mor	Steel-Concrete Bond in HSLWC	ACI Materials Journal	Jan-Feb, 1992	76-82	This article describes how the steel concrete bond can be doubled in HSLWC through the use of condensed silica fume. He concludes that E is not an effect of concrete strength alone. Compatibility between LWA and the cement paste contributes to a significantly better bond in LWC due to minimized microcracking. Thus, a better E also. (B, MP) (f _c ': 10,000 psi)
23	Al-Khaiat Haque	Effect of Initial Curing on Early Strength and Physical Properties of a Lightweight Concrete	Cement and Concrete Research	1998	859-866	This article addresses HSLWC made using Lytag LWA. The authors performed several tests to determine material properties to include compressive strength, modulus of rupture, modulus of elasticity, indirect tensile strength, permeability, and drying shrinkage. It is fairly limited in scope. (MP, CS)
24	Yang	Approximate Elastic Moduli of Lightweight Aggregate	Cement and Concrete Research	1997	1021-1030	This article focuses on the determination of the modulus of LWA and its impact on the modulus of LWC. Various proportions of aggregate and mix designs were tested. (MP)
25	Melby Jordet Hansvold	Long-span Bridges in Norway Constructed in High-strength LWA Concrete	Engineering Structures	1996	845-849	This article discusses the use of LWC for the structure and deck of the Sandhornoya and Stovset Bridges in Norway. The LWA used is Liapor 8, manufactured in Germany. The paper provides general information concerning the results of LWC usage and testing. Conclusions include: (1) LWC is generally economical for long-span bridges (2) An intensive inspection program will take place in a few years—results should be made available. (GI, PR, CI) (f _c ': 8,500-11,000 psi)
26	Nilsen Montiero Gjorv	Estimation of the Elastic Moduli of Lightweight Aggregate	Cement and Concrete Research	1995	276-280	This article is provides a technique for estimating the elastic modulus of LWA. It could have some applicability for examining LWA types and their use in bridge girders. (MP)
27	Birjandi Clark	Deflection of Lightweight Aggregate Concrete Beams	Magazine of Concrete Research	1993	43-49	This article addresses the deflection of beams constructed with LWC over a period of 6 months. The LWA types were Lytag (Sintered PFA) and Leca (Expanded clay), both produced in Great Britain. The focus of this article was to evaluate the accuracy of the British Standard Code for applicability to LWC. (MP, FB, CS) (f _c : 5,000-6,000 psi)
28	Clark Birjandi	Bond Strength Tests for Ribbed Bars in Lightweight Aggregate Concrete	Magazine of Concrete Research	1993	79-87	This article examines bond strength LWC made from Lytag (Sintered PFA), Pellite (pelletized BFS), Leca (Expanded Clay) and Fibo (Expanded clay). Three methods for determining bond strength were considered. Bond strength of LWC is lower than that of NWC. (B) (f _c ': 3,000-10,000 psi)
29	Mircea Ioani Filip Pepenar	Long-term Durability of Reinforced and Prestressed Elements in Aggressive Environments	ACI Materials Journal	Mar-Apr, 1994	135-140	This article focused on durability issues of LWC and NWC over a period of 10-12 years. Prestressed members were also examined in the study. The article is not of any real use. (GI)
30	Roller Russell	Shear Strength of High- strength Concrete Beams with Web Reinforcement	ACI Structural Journal	Mar-Apr, 1990	191-198	This article focuses on shear strength of HSNWC beams with web reinforcement. It does not deal with LWC. The information on shear provided is excellent background information for HSC shear behavior and may be applicable for HSLWC. (SH)
31	Kohno Okamoto Isikawa Sibata	Effects of Artificial Lightweight Aggregate on Autogenous shrinkage of Concrete	Cement and Concrete Research	1999	611-614	This article examines factors that effect autogenous shrinkage of concrete. The inclusion of LWA in concrete mixes has been shown to replace moisture used in self-desiccation.
	Mori				<u> </u>	(MP, CS)

#	Author(s)	Title	Source	Date	Page(s)	Notes
32	Shideler	Lightweight Concrete for Structural Use	Journal of the American Concrete Institute	Oct, 1957	299-328	This excellent article addressed 8 different LWAs and is a superb source of some of the initial work done with LWC. Creep is addressed thoroughly as is the requirement for manufacturers to individually provide data on material specifications and performance. The key point reference the size effect of members and the impact on creep is made. (CS, MP, GI, PR) (f _c : 10,000 psi)
33	Salandra Ahmad	Shear Capacity of Reinforced Lightweight High-strength Concrete Beams	ACI Structural Journal	Nov-Dec, 1991	697-704	This article reports the results of a testing program that included the construction of 16 beams. The LWA was expanded slate. The test results indicated that for beams with certain a/d and steel ratios that the ACI code provisions were unconservative for concrete strengths above 10,000 psi. (SH) (f _c ': 7,800-10,500 psi)
34	Holm Bremner	State-of-the-Art Report on High-Strength, High- Durability Structural Low-Density Concrete for Applications in Severe Marine Environments	US Army Corps of Engineers Engineer Research and Development Center	Jan, 2000 (Draft)	96 pages	This report prepared by two of the pioneers in the area of LWC is a thorough collection of information related to LWC. It provides historical background, material properties engineering properties, durability discussion, constructability considerations, applications, and economic considerations. There is not significant information on prestress applications. The report does not go into detail on shear, flexure, bond or creep and shrinkage. It is more general in nature. (GI, CI, B, CS, FB, SB, DL, MP, PR)
35	Leming	Creep and Shrinkage of Lightweight Concrete	North Carolina State University Publication	1990	4 pages	This report was published in concert with Carolina Stalite Company. It reports that LWC produced with Carolina Stalite have superior performance based on the greater stiffness of the LWA. (CS, MP)
36	Fujji Adachi Takeuchi Kakizaki Edahiro Inoue Yamamoto	Properties of High- Strength and High- Fluidity Lightweight Concrete	ACI SP 179-5	Jun, 1998	65-83	This article examines the use of silica fume blended cement with LWA. There is some useful information related to material properties and water/cement ratios. (MP) (f _c : 5,500-8,500 psi)
37	Fujji Kakizaki Edahiro Unisuga Yamamoto	Mixture Proportions of High-strength and High- fluidity Lightweight Concrete	ACI SP 179-25	Jun, 1998	407-420	This article is a continuation of the work mentioned in reference # 36 above, but addresses the mixture proportioning done in the study. (MP)
38	Sobolev Soboleva	High-performance Concrete Mixture Proportioning	ACI SP 179-26	Jun, 1998	421-438	This article provides the results of an investigation on the effects of silica fume based superplasticized high-performance concrete. A mathematical model was used to determine the results. (MP)
39	Roberts	Lightweight Concrete Bridges for the California Highway System	ACI SP 136-5	1992	253-271	This article describes the use of expanded shale lightweight concrete for older bridge widenings and new bridge construction. Examples of durability and reliability are provided. (GI, CI, PR
40	Berner	High Ductility, High Strength Lightweight Aggregate Concrete	ACI SP 136-8	1992	319-343	This paper addresses the behavior of highly confined HSLWC. Discussion of ultimate strain, deflection and ductility. (FB, MP) (f _c : 8,000-9,000 psi)
41	ASTM	Standard Specification for Lightweight Aggregates for Structural Concrete	ASTM C330-99	1999	4 pages	

#	Author(s)	Title	Source	Date	Page(s)	Notes
42	ASTM	Standard Test Method for Static Modulus of Elasticity and Poisson's Ratio of Concrete in Compression	ASTM C469-94	1994	4 pages	
43	ASTM	Standard Test Method for Creep in Concrete in Compression	ASTM C512-87	1992	3 pages	
44	Carolina Stalite	Information from Carolina Stalite Company, Salisbury, NC	Carolina Stalite Company	2000		Various product literature and test results provided by Carolina Stalite. An overview of LWC used in noteworthy bridges, and other product information is included. (GI, MP, CI)
45	Harmon	Physical Characteristics of Rotary Kiln Expanded Slate Lightweight Aggregate	Carolina Stalite Company (Paper presented at conference in Norway)	Jun, 2000	11 pages	The paper discusses the physical characteristics of rotary kiln expanded slate lightweight aggregate for producing high performance high strength lightweight concrete. (MP, GI)
46	Bremner Holm	Elastic Compatibility and the Behavior of Concrete	ACI Journal	Mar-Apr, 1986	244-250	This paper provides excellent coverage of the elastic mismatch encountered in concrete. The use of lightweight aggregate serves to reduce this elastic mismatch that reduces microcracking, thus reducing permeability and impacting modulus of elasticity. The article also provides some excellent methods and suggestions for overcoming the elastic mismatch problem. (MP)
47	Pfeiffer	Sand Replacement in Structural Lightweight Concrete—Splitting Tensile Strength	ACI Journal	Jul, 1967	384-392	This article reports the results of splitting tensile strength testing of seven structural lightweight concretes. STS of equal strength LWC and NWC samples was the same provided the specimens were moist cured. The use of sand fines reduced the drop in STS experienced by the LWC when samples were dry cured. (MP) (f _c : 3,000-5,000 psi)
48	Pfeiffer	Sand Replacement in Structural Lightweight Concrete—Creep and Shrinkage Studies	ACI Journal	Feb, 1968	131-139	This article dovetails with the article listed as #47 above. Using the same seven LWC mixes, the author found that the addition of sand fines generally reduced creep and shrinkage. (MP, CS) (f _c ': 3,000-5,000 psi)
49	Wang Shah Naaman	Stress-Strain Curves of Normal and Lightweight Concrete in Compression	ACI Journal	Nov, 1978	603-611	This article describes a technique for determining the stress-strain curves for NWC and LWC up to a strain of 0.006. An analytic expression is developed to report experimental results. The authors made a specific comment on the need to have specifications for each type of LWA. (MP) (f _c : 3,000-8,000 psi)
50	Hanson	Tensile Strength and Diagonal Tension Resistance of Structural Lightweight Concrete	Journal of the American Concrete Institute	Jul, 1961	1-37	This article describes tests employed and the results obtained from testing LWC beams. The author found a good correlation between the "split cylinder" tension test and the shear resistance of beams without web reinforcement at diagonal cracking. The author specifically states that there is need to establish LWA specifications by manufacturer in order to accurately predict strengths. (SH, MP,) (f _c : 3,000-9,000 psi)
51	Pauw	Static Modulus of Elasticity of Concrete as Affected by Density	Journal of the American Concrete Institute	Dec, 1960	679-687	This article provides an excellent basis for the current equation used to determine the modulus of elasticity of concrete. Lightweight concrete is covered in this article. (MP) (f _c ': 6,500 psi)

) 11.1

г	T			 		Y
#	Author(s)	Title	Source	Date	Page(s)	Notes
52	Kluge	Lightweight-Aggregate	Journal of the	Apr, 1949	625-644	This article discusses various types of LWA, but focuses only slightly on slate LWA.
	Sparks Tuma	Concrete	American Concrete			Concretes of various proportions were studied. Workability, shrinkage, and modulus of elasticity were discussed in detail.
1	Lullia		Institute			
53	Hsu	Mismo sus afaire a CDIsia	Journal of the	E-1-10/2	200 222	(MP, GI) (f _c ': 7,000 psi) This article has no mention of LWA, but provides a great background on the elastic
33	Slate	Microcracking of Plain Concrete and the Shape	American	Feb, 1963	209-223	mismatch between the mortar paste and aggregate in NWC. It provides a relation
1	Sturman	of the Stress-Strain	Concrete			between microcracking and the shape of the stress-strain curve. A microscopic
	Winter	Curve	Institute			examination is done with red dye to look at crack patterns and formation.
	Winter	Carve	Histituic		٠	(GI, MP, B)
54	ESCSI	Building Bridges with	Expanded Shale,	Jun, 1994	16 pages	This publication provides detailed information on thirteen bridges constructed with
		Structural Lightweight	Clay and Slate		, ,	LWC. It also provides excellent background information on LWC to include the benefits
		Aggregate Concrete	Institute			of using the material.
1	<u> </u>		Information			
			Sheet # 470.4			(GI, PR) (f _c ': 3,000-8,700 psi)
55	Bentz	Protected Paste Volume	Cement and	1999	1863-1867	This article describes the use of fine LWA to facilitate "internal curing" and reduce
	Snyder	in Concrete: Extension to	Concrete			autogenous shrinkage and self desiccation encountered with high-performance concrete.
1		Internal Curing Using	Research			A 3-D concrete microstructural model was developed to determine the fraction of cement
		Saturated Lightweight				paste within a given distance from the lightweight aggregate surfaces.
		Fine Aggregate				(GI, CS)
56	Holm	70 Year Performance	Serviceability &	Aug, 1990	884-893	This article addresses the elastic match found between LWA and the cement paste. At
İ	Bremner	Record for High-	Durability of			lower strengths, the match is very close. Also discussed are strength ceilings for LWC
		Strength Structural	Construction			based on aggregate strength and the aggregate - cement paste bond. Calculation of the
		Lightweight Concrete	Materials			modulus of elasticity and internal curing are discussed in some detail.
			Proceedings of the First			
			Materials	1		
			Materials Engineering			
Ì			Congress			(MAT) T) (CT) (6), 1 000 10 500 mg/s
57	Brown	Long-Term Service	International	Jun, 1995	12 magan	(MP, B, GI) (f _c ': 1,000-10,500 psi) This brochure discusses the long-term performance of the Suwanee River Bridge at
, ,	Larson	Performance of	Symposium on	Jui, 1993	12 pages	Fanning Springs, Florida. The FDOT performed an extensive testing program to
İ	Holm	Lightweight Concrete	Structural			determine any changes in performance from the time of construction (1968) to present
	1102111	Bridge Structures	Lightweight]	(1992). In short, the bridge was found to behave very similarly in 1992 when compared
		211-80 22 401420	Aggregate			to the original test data.
			Concrete,			to the original test data.
			Sandefjord,			
L			Norway			(GI, PR, CI) (f _c ': 5,000 psi)
58	Bremner	Lightweight Concrete -	Proceedings of	1994	16 pages	This article provides a historical perspective with some information also about durability
	Holm	A Proven Material for	Advances in		-	and corrosion.
	Stepnova	Two Millennia	Cement and	1		
			Concrete,	1		
			University of			
L	1		New Hampshire			(GI)

 $\left(\frac{1}{2} \right)^{\frac{1}{2}} \left(\frac$

		1				
#	Author(s)	Title	Source	Date	Page(s)	Notes
59	Fergestad Aas-Jakobsen	Bridges Built with Lightweight Concrete in Norway	Proceedings of International Symposium on Lightweight Concrete Bridges, Sponsored by CALTRANS	1996	22 pages	This article provides an overview of the construction of numerous bridges in Norway using LWC. There is very little technical information in this article. There is, however, information on concrete mixes and detail on construction techniques. There is no mention of the use of Stalite LWA. (GI, PR, MP) (f _c ': 7,000-10,000 psi)
60	Holm Bremner	Chapter 10, High Strength Lightweight Aggregate Concrete	High Performance Concretes and Applications, ed. S.P. Shah and S.H. Ahmad, London,	1994	341-374	This chapter prepared by two of the pioneers in the area of LWC is a thorough collection of information related to LWC. It provides historical background, material properties engineering properties, durability discussion, constructability considerations, applications, and economic considerations. There is not significant information on prestress applications. The chapter does not go into detail on shear, flexure, bond or creep and shrinkage. It is more general in nature. (GI, CI, B, CS, FB, SB, DL, MP, PR) (f _c ': 7,000-10,000 psi)
61	Bilodeau Chevrier Malhotra Hoff	Mechanical Properties, Durability and Fire Resistance of High- Strength Lightweight Concrete	International Symposium on Structural Lightweight Aggregate Concrete, Sandefjord, Norway	Jun, 1995	432-443	This article covers tensile strength, modulus of elasticity, autogenous temperature rise and drying shrinkage in some detail. (MP, CS, GI) (fc': 8,000-9,000 psi)
62	PCA Article	Planning, Design, and Construction of the Wisconsin Avenue	Engineered Concrete Structures (PCA)	Dec, 1993	4 pages	This brochure provides excellent information on bulb-tees, but only makes one comment about LWC.
(2	ACT	Viaduct	1006 4 01	1006	211211	(GI, PR, CI) (f _c ': 6,000-7,000 psi)
63	ACI Committee 211	Standard Practice for Selecting Proportions for Structural Lightweight Concrete (ACI 211.2-91)	1996 ACI Manual of Common Practice	1996	211.2-1 to 211.2-14	This section of the Manual for Standard Practice provides detailed procedures for correctly proportioning LWC. (MP, GI) (f _c ': 6,000 psi)
64	FIP Committee	Chapter 7, Design of Prestressed Lightweight Concrete Structures	Federation Internationale de la Precontrainte (FIP) Manual of Lightweight Aggregate Concrete, 2 nd Edition	1983	168-206	This chapter addresses the design of prestressed LWC structures. It specifically addresses rupture strength, Solite LWA, shear reinforcement requirements, deflections, shrinkage, and other useful information. In many cases, the coverage of each topic is very light, but offers the most current information as of date of publication. Two comprehensive design examples are provided to cover different types of prestressed structures. One must keep in mind that European specifications often use "cube" based strengths vs. our "cylinder" based strengths. (MP, SH, PR, FB, CS, DL) (fc: 7,500 psi)
65	Clark Pankhurst Manhoudt	Chapters 3, 6 and 7	Structural Lightweight Aggregate Concrete, ed. John L. Clark, Blackie Press	1993	66-75 150-167	John L. Clark, an authority in LWC in Britain, edits this book. It provides a collection of reference data for LWC. In many cases, the authors list various specifications in existence addressing particular aspects of LWC design. In some cases, they have made their own recommendations based on the literature. (MP, SH, PR, FB, CS, DL)

#	Author(s)	Title	Source	Date	Page(s)	Notes
66	Short Kinniburgh	Lightweight Concrete	Lightweight Concrete, CR Books, Ltd. London	1968	4-5 192-196	This book offered a few pages of information specifically applying to prestressed LWC. It contains specific information applicable to bond strength and creep and shrinkage. Also, the author comments on the need for manufacturer specific specifications to avoid penalizing certain LWA types. (B, CS, GI)
67	ASTM	List of Applicable ASTM Specifications for ACI 318	Consolidation of ASTM Specifications for ACI 318 TA440.A85	1980	Various	This publication provided a concise listing of all applicable ASTM specifications for ACI 318. While dated, it still provides a valid listing that is a good reference.
68	PCA Article	Shelby Creek Bridge	Engineered Concrete Structures (PCA)	Aug, 1992	4 pages	This brochure provides basic information about the Shelby Creek Bridge in Pike County, KY. It provides only basic info describing the use of LWC. (GI, PR, CI) (f _c ': 7,000 psi)
69	Brown Davis	A Load Response Investigation of Long Term Performance of a Prestressed Lightweight Concrete Bridge at Fanning Springs, FL	FL/DOT/SMO- 93-401 Report from FL DOT	Apr, 1993	66 pages	This comprehensive report describes the testing of a 28 year old bridge (refer to #57) in Fanning Springs, FL. The report describes the in-depth testing procedures and discusses deflections, Solite LWA, modulus of elasticity values, and other pertinent information. The results of testing indicated excellent performance after 28 years of use. (GI, CI, MP, PR) (f _c ': 6,500 psi)
70	Valum Nilsskog	Production and Quality Control of High Performance Lightweight Concrete for the Raftsundet Bridge	Fifth International Symposium on Utilization of High Strength / High Performance Concrete, Sandefjord, Norway	June, 1999	909-918	This article addresses the challenges associated with quality control of LWC during the construction of the Raftsundet Bridge in Norway. Specifically addressed are the issues of absorption, pumping, air content and slump. A peculiar note is that there were no Norwegian specifications in place (other than draft ones) at the time of construction. (MP, GI, CI, PR) (f _c ': 8,500 psi)
71	Leming	Properties of High Strength Concrete – An Investigation of High Strength Concrete Characteristics using Materials in North Carolina	North Carolina State University report for NCDOT and FHWA 23241-86-3	1988	186 pages	This report provides limited information on LWC. It addresses "internal curing" that results with the use of LWA. It also addresses creep, shrinkage and moisture content. The author makes specific mention of the dramatic affect that silica fume has on the strength of LWC. His conclusion was that it should be included in all mixes using LWA. He discusses the ability of the cement gel to grow into the aggregate resulting in an improved bond. (GI, CS, B, MP) (f _c ': 6,900 – 12,300 psi)
72	Hoff	High Strength Lightweight Aggregate Concrete for Arctic Applications – Part I	ACI SP 136-1	1992	1-65	This article (1 of a 3 part series) describes a lengthy testing program to determine optimum concrete mixes for offshore oil drilling platforms. Specifically addressed are batching, pumping, air content, aggregate selection and absorption. The author discusses pressurizing aggregate and subjecting it to vacuum to determine absorption rates. (GI, MP) (f _c ': 8,000-11,000 psi)
73	Hoff	High Strength Lightweight Aggregate Concrete for Arctic Applications – Part II	ACI SP 136-2	1992	66-173	This article (2 of a 3 part series) specifically addressed creep, shrinkage, modulus of rupture, splitting tensile strength, and the calculation of the modulus of elasticity. An interesting note is that the design strengths for their mixes were 7,000-9,000 psi; the resulting strengths are as noted—a significant increase. (CS, MP) (f _c : 8,000-11,000 psi)

#	Author(s)	Title	Source	Date	Page(s)	Notes
74	Hoff	High Strength Lightweight Aggregate Concrete for Arctic Applications – Part III	ACI SP 136-3	1992	175-245	This article (3 of a 3 part series) specifically addressed prestressed concrete, shear and flexural behavior with extensive work on the RSB, bearing and development length. Of the three articles, this is the most applicable one for our research. (FB, DL, B, SH, PR) (f _c ': 8,000-11,000 psi)
75	Ghosh Narielwala Shin Moreno	Flexural Behavior Including Ductility of High Strength Lightweight Concrete Member under Reversed Cyclic Loading	ACI SP 136-10	1992	357-376	This article describes a testing program focused on gathering information on the flexural properties, including ductility, of high-strength lightweight concrete members under reverse cyclic loading. (FB, SH, PR, GI) (f _c ': 5,000-9,000 psi)
76	Bremner Newman	Microstructure of Low Density Concrete Aggregate	Proceedings of the Ninth Congress of the Federation Internationale de la Precontrainte	Jun, 1982	24-31	This paper discusses only aggregates that are produced without crushing after heating. Thus, Stalite is not included in the study. The study found that a dense layer exists on about the outer 1mm of each LWA particle—this is common to each manufacturer. In spite of different raw materials used and different manufacturing processes, the internal microstructure of each product is very similar. (GI, MP)
77	Heffington	Development of High Performance Lightweight Concrete Mixes for Prestressed Bridge Girders	Master's Thesis, University of Texas at Austin	May, 2000	153	This thesis provides an excellent overview of the development of mix designs for use in high-strength lightweight concrete prestressed bridge girders. The mixes use LWA from Texas Industries (TXi) to include Clodine, Streetman and Colorado LWA. (CS, GI, MP, PR) (f _c ': 6,000-8,000 psi)
78	Thatcher	Behavior of Standard AASHTO Type I Pretensioned High Performance Lightweight Concrete Beams with Fully Bonded ½-Inch Prestressing Strand	Master's Thesis, University of Texas at Austin	Dec, 2000	132	This thesis provides coverage of the use of the mix designs developed in Article 78 above in AASHTO Type I girders. Excellent coverage is provided on development length and the use of prestressed lightweight concrete deck panels. Additional information is included on cracking and ultimate moment, strand elongation, maximum strain and displacement and failure types. (DL, FB, GI, MP, SH, PR) (f _c ': 6,000-8,000 psi)
79	Peterman Ramirez Olek	Design of Semilightweight Bridge Girders	Transportation Research Record 1696, Paper No. 5B0063	1999	41-47	This paper addresses development length considerations in both single and multi strand prestressed lightweight beams. Recommendations are made for adjusting the AASHTO Bridge Design Code development length equation to prevent bond failures. Strand sizes examined include 0.5" (regular and special) and 0.6" (B, DL, FB, SH, PR) (f _c ': 7,000-10,000 psi)
80	Holm Ries	Specified Density Concrete-A Transition for the Concrete Industry Publication # 4248.0	Expanded Clay, Shale and Slate Institute Publication 4248.0	2000	10	This ESCSI Publication addresses the topic of specified density concrete—designing for a specified unit weight. Covered are the areas of structural efficiency, marine structures, transportation costs, internal curing, maximum strength ceiling, and post-elastic strain capacity. (CI, GI, MP, PR) (f _c ': 3,000 -11,000 psi)
81	Kolozs	Transfer and Development Lengths of Fully Bonded ½-Inch Prestressing Strand in Standard I-Shaped Pretensioned High Performance Lightweight Concrete (HPLC) Beams	Master's Thesis, University of Texas at Austin	May, 2000	155	This report provides extensive coverage of the development length characteristics of ½-inch prestressing strand in high-performance lightweight concrete beams. The report describes in detail the gauging and data collection done during the project. The concrete used was the same as covered in Article 78 above. (DL, FB, GI, MP, PR) (f _c ': 6,000-8,000 psi)

 $\widehat{\text{\rm con}}$

):

#	Author(s)	Title	Source	Date	Page(s)	Notes
82	Bennenk Janssen	The Shear Stress Capacity of Prestressed Beams Loaded with Shear Force and/or Torsional Moment	Proceedings, Second International Symposium on Structural Lightweight Aggregate Concrete, Kristiansand, Norway	June, 2000	137-147	This paper addresses ultimate shear capacity of high-strength concrete and lightweight concrete beams. The cross sections examined are a normal I-shape where the web has been split down the middle leaving an internal core and creating a "box" beam and a normal square box beam. Specific results on the prestressed LWAC were not available at the time of publication of this article. Expect further results at a later date. (FB, GI, SH, PR) (f _c :: 8,000-10,000 psi)
83	Breugel Braam	Compressive Strength of Lightweight Aggregate Concrete Under Sustained Loading	Proceedings, Second International Symposium on Structural Lightweight Aggregate Concrete, Kristiansand, Norway	June, 2000	169-177	This paper addresses the compressive loading of LWC cubes over a specified duration. Two lightweight aggregates were used—Liapor and Lytag. Although inconclusive at this time, it was found that LWC can fail at sustained loads of 80% of f _c ' after as little as 5 minutes. The test results were very scattered. The LWC mixes used a silica fume slurry. (FB, GI, SH, PR) (f _c ': 9,500 psi)
84	Dehn Konig Fischer	The Influence of Prestressing on the Shear and Flexural Behavior of LWAC	Proceedings, Second International Symposium on Structural Lightweight Aggregate Concrete, Kristiansand, Norway	June, 2000	188-196	This paper discusses the new German Standard DIN 1045 – 1, Model Code MC 90, and ENV 1992-1-I (EC2) and modifies current design procedures. The authors discuss the application of current NWC practices to LWC and warn that the rules for NWC do not necessarily apply. They assert that parameters like tensile strength, flexural tensile strength and shear capacity are not proportional to the compressive strength. The lightweight concrete mixes use Liapor lightweight aggregate.
85	Hegger Gortz Molter	Shear Cracking Behaviour of Prestressed Beams made of Lightweight Aggregate Concrete	Proceedings, Second International Symposium on Structural Lightweight Aggregate Concrete, Kristiansand, Norway	June, 2000	231-240	(FB, GI, SH, PR) (f _c ': 8,400-11,500 psi) This paper examines shear resistance of prestressed high-strength lightweight concrete beams. Both minimum shear reinforcement and compression strut crushing strength were examined. Twelve beams were tested with varied spacing on stirrups. Photogrammetry was used to examine the beams' cracking behavior. (SH, PR) (f _c ': 8,000-9,000 psi)

#	Author(s)	Title	Source	Date	Page(s)	Notes
86	Takacs Kanstad Hynne	Deformations of Stovset Bridge, Measurement and Analysis	Proceedings, Second International Symposium on Structural Lightweight Aggregate Concrete, Kristiansand, Norway	June, 2000	320-329	This article discusses a long-span post-tensioned LWC cantilever box girder bridge in Norway. The bridge was built in 1993 and has been monitored for deflections since that time. The authors review a visco-elastic model for predicting creep and compare numerical results with actual measurements. The authors strongly prefer measuring deflection and creep using leveling techniques (deflection measurement with survey instruments) vice strain gages. (FB, GI, PR) (f _c ': 7,500 psi)
87	Daly	Use of Lightweight Aggregate Concrete in Bridges	Proceedings, Second International Symposium on Structural Lightweight Aggregate Concrete, Kristiansand, Norway	June, 2000	345-354	This article is general in nature in covering the use of LWC for bridges. The author discusses the economic benefits of LWC and provides a table of bridges on which an economic analysis has been performed. He discusses material properties briefly providing some general guidelines and comparisons to NWC. (CI, GI, MP)
88	Fergestad Jordet Aas-Jakobsen	The Economical Potential of LWAC in 4 Different Major Bridges	Proceedings, Second International Symposium on Structural Lightweight Aggregate Concrete, Kristiansand, Norway	June, 2000	355-364	This paper discusses economic benefits of LWC bridges citing 4 LWC bridges in Norway as examples. The author concludes that using LWC in lieu of NWC will result in a "break-even" situation. The real benefit in using LWC is in bridges of longer spans. (CI, GI)
89	Fischer Dehn Konig	Pedestrian Composite Bridge Made with Unbonded Prestressed LWAC	Proceedings, Second International Symposium on Structural Lightweight Aggregate Concrete, Kristiansand, Norway	June, 2000	365-374	This paper discusses the construction of a prestressed pedestrian bridge in Leipzig, Germany. The bridge is a steel tube arch filled with HSLWC over which is supported the LWC deck. The paper is descriptive in nature of the bridge and provides limited technical details. The type of lightweight aggregate used was a coated Liapor F8. A dynamic analysis is also included for the bridge. (GI, PR) (f _c ': 8,200-11,500 psi)

	·			·		
#	Author(s)	Title	Source	Date	Page(s)	Notes
90	Rosseland Thorsen	The Stolma Bridge – World Record of Free Cantilevering	Proceedings, Second International Symposium on Structural Lightweight Aggregate Concrete, Kristiansand, Norway	June, 2000	406-415	This article presents details on the construction of the Stolma Bridge in Norway. With a center span of 301 meters, this was the longest free cantilever bridge at the time of construction. The authors discuss the requirements for durability and ability of LWC to perform in the harsh Norwegian weather conditions. Also discussed are deflection predictions using two programs—Diana and Cobe. Good detail is provided on the concrete mix design and specifications. The LWA used was Leka. (GI, MP, PR) (fc: 9,000 psi)
91	Smeplass	Drying of Light Weight Aggregate Concrete	Proceedings, Second International Symposium on Structural Lightweight Aggregate Concrete, Kristiansand, Norway	June, 2000	833-843	This article addresses the drying (curing) of LWC made with Stalite LWA. It provides some useful information related to understanding the behavior of LWC as a material. (GI, MP) (f _c ': 9,000 psi)
92	Smeplass	Moisture in Light Weight Aggregates — Practical Consequences for the Production Properties of Light Weight Aggregate Concrete	Proceedings, Second International Symposium on Structural Lightweight Aggregate Concrete, Kristiansand, Norway	June, 2000	844-854	This article accompanies the article on drying of LWA. Stalite LWA is mentioned in this article. The issue of moisture contents is addressed thoroughly. The concept of impregnating the LWA with a material to seal it from absorbing water is covered. This statement from the Summary says it all about moisture control in LWC. "The consequence of this observation may be that the mix water absorption of LWA must be determined in the actual initial moisture condition, as under concrete production, and as often as necessary to detect variation." (GI, MP) (f _c ': 9,000 psi)
93	Bremner Holm Ries	Enhanced Hydration and Properties of Specified Density Concrete	ESCSI Information Sheet 4248.1	February, 2001	8 Pages	This [paper addresses the concept of enhanced hydration of concrete based on the use of lightweight aggregate. (EH, MP) (f _c ': 9,000 psi)
94	Holm Valsangkar	Lightweight Aggregate Soil Mechanics: Properties and Applications	Transportation Research Record 1422	January, 1993	7-13	Article covers material testing for absorption characteristics. Also covers checking specific gravity of LWA. (MP)
95	Slate Nilson Martinez	Mechanical Properties of High-Strength Lightweight Concrete	ACI Structural Journal Title 83-54	July- August 1986	606-613	Article covers material properties to include strength, modulus of elasticity, poisson's ratio, modulus of rupture. (MP) (fc': 3,000-9,000 psi)
96	Goodspeed Vanikar Cook	High-Performance Concrete Defined for Highway Structures	Concrete International	February, 1996	63-67	This article defines grades of high performance concrete 1-4. It is a defining article for HPC and is referenced by GDOT standards for grades. (MP)
97	Zureick	Repair of Concrete Girders with FRP				Not related to lightweight concrete.

#	Author(s)	Title	Source	Date	Page(s)	Notes
98	Zia Mostafa	Development Length of Prestressing Strands	PCI Journal	September- October, 1977	55-65	Provides test information on transfer and development length. Good data on specimens tested. Suggests equation for prediction of both transfer and development length. Also includes much data from other researchers. Mostly a combination of other research efforts. (DL) (fc': 1,000-11,000 psi)
99	Deatherage Burdette	Development Length and Lateral Spacing Requirements of Prestressing Strand for Prestressed Concrete Bridge Girders	PCI Journal	January- February, 1994	70-83	Article presents new equation for transfer and development length. Tested 20 full-=scale AASHTO Type I beams. All sizes of strands were tested up through 0.6-in. (DL) (fc': 1,000-11,000 psi)
100	Tabatabai Dickson	The History of the Prestressing Strand Development Length Equation	PCI Journal	November- December, 1993	64-75	Article does just what the title says. (DL)
101	Janney	Nature of Bond in Pre- Tensioned Prestressed Concrete	Journal of the American Concrete Institute	May, 1954	717-736	Early coverage of transfer and development length. (DL) (fc': 6,500 psi)
102	Martin Scott	Development of Prestressing Strand in Pretensioned Members	ACI Journal	August, 1976	453-456	This paper proposes a new equation based on the work of Hanson and Kaar. (DL)
103	Mitchell Cook Khan Tham	Influence of High Strength Concrete on Transfer and Development Length of Pretensioning Strand	PCI Journal Vol 8, No. 3	May/June, 1993	52-66	This article is an excellent source for transfer and development length. The paper discusses the manner of release. The research is based on the use of rectangular sections. Extensive lists of transfer and development lengths from experimental tests are included. (DL) (fc': 3,000-12,000 psi)
104	Brooks Gerstle Logan	Effect of Initial Strand Slip on the Strength of Hollow-Core Slabs	PCI Journal	January- February 1988	90-111	Logan has set the defining bond stress above which all is said to be good. (B) (fc': 5,000 psi)
105	Anderson Anderson	An Assurance Criterion for Flexural Bond in Pretensioned Hollow Core Units	ACI Journal	August 1976	457-464	Discussion of development length and flexural bond. (DL) (fc': 9,000-12,000 psi)
106	Hanson Kaar	Flexural Bond Tests of Pretensioned Prestressed Beams	Journal of the American Concrete Institute	January, 1959	783-802	Two major players on the subject of transfer and development length. (DL) (fc': 5,000-7,000 psi)
107	Carreira Chu	Stress-Strain Relationship for Plain Concrete in Compression	ACI Journal	November- December 1985	797-803	This article provides a method for estimating the stress strain curve for concrete. (FB)
108	Wee Chin MAnsur	Stress-Strain Relationship of High- Strength Concrete	Journal of Materials in Civil Engineering	May 1996	70-76	This article provides a method for estimating the stress strain curve for concrete. (FB)
109	Cousins Johnston Zia	Development Length of Epoxy Coated Prestressing Strand	ACI Materials Journal	July- August 1990	309-318	This article addresses development length and bond fatigue of epoxy coated prestressing strand. (DL) (fc': 5,000 psi)

).

#	Author(s)	Title	Source	Date	Page(s)	Notes
110	Buckner	A Review of Strand Development Length for Pretensioned Members	PCI Journal	March- April 1995	84-98	This article addresses both transfer and development length. Recommendations are made for both transfer and development lengths. (DL)
111	Hansen	Static and Dynamic Elastic Modulus of Concrete as Affected by Mix Composition and Compressive Strength	ACI Special Publication SP95	1986	115-137	This article provides a good coverage of the relation between concrete strength and modulus of elasticity. This article covers the origination of the current equation in ACI 318. (MP) (fc': 1,000-11,000 psi)
112	ACI Committee 363	State-of-the-Art Report on High-Strength Concrete	ACI363R-84	1987		This article provides information on material and other related properties of of high-strength concrete. (MP)
113	Daly	Use of Lightweight Aggregate Concrete in Bridges	The Economist			This article provides an overview of the benefits of using LWA in bridges. It contains no technical material. (GI)
114	Grace Sayed Soliman Saleh	Strengthening Reinforced Concrete Beams Using Fiber Reinforced Polymer (FRP) Laminates	ACI Structural Journal	September- October 1999	865-874	
115	Kahn	Research Proposal for Use of High- Strength/High- Performance Concrete for Precast Prestressed Concrete Bridges in Georgia		April 1996		This is the research proposal for the previous project.
116	Saber	High Performance Concrete: Behavior, Design, and Materials in Pretensioned AASHTO and NU Girders	PhD Thesis	June 1998	500 pages	
117	Barnes Burns Kreger	Development Length of 0.6-inch Prestressing Strand in Standard I- Shaped Pretensioned Concrete Beams	Research Report 1388-1	December 1999	318 pages	This report provides the report of testing of normal weight I-shaped girders at the University of Texas. It is an excellent reference for test data and information on development length. Transfer length is also covered. (DL) (fc': 5,000-11,000 psi)
118	FHWA	A New Development Length Equation for Pretensioned Strands in Bridge Beams and Piles	Publication No. FHWA-RD-98- 116	December 1998	110 pages	Good thing to begin reading. See page 22 for good summary of research. (DL)
119	Peterman Ramirez Olek	Evaluation of Strand Transfer and Development Lengths in Pretensioned Girders with Semi-Lightweight Concrete	Final Report FHWA/IN/JTRP- 99/3	July 1999	89 pages with Appendices A-E	Good reference to examine for other current work (DL)

	· · · · · · · · · · · · · · · · · · ·		·	T		
#	Author(s)	Title	Source	Date	Page(s)	Notes
120	Kahn	Direct Pull-out Capacity,	Task 5 Final	April 2000	419	Also a good place to start for development length
	Lai Reutlinger	Transfer and	Report GDOT Research	1		
	Dill	Development Length of 0.6-inch Diameter				
	Shams	Prestressing Strand in	Project No. 9510			
	Shams	High-Performance				
		Concrete				(DT)
121	Ramirez	Performance of Bridge	Final Report	October	615	(DL)
121	Olek	Decks and Girders with	FHWA/IN/JTRP-	2000	013	
	Rolle	Lightweight Aggregate	98/17	2000		
	Malone	Concrete	30/17			
122	iviaione	Concrete				
123						
124				<u> </u>	· · · · · · · · · · · · · · · · · · ·	
125						
126						
127						
128						
129						
130						
131						
132						
133						
134				<u> </u>		
135						
136						
137						
138 139						
140			<u> </u>			
141			<u> </u>			
142	Reutlinger	Direct Pull-out Capacity	Master's Thesis	June 1999	352 pages	Much of the same information from reference 120 but with more detail.
142	Reddinger	and Transfer Length of	Iviaster's Thesis	June 1999	332 pages	Which of the same information from reference 120 but with more detail.
		0.6-inch Diameter				
	•	Prestressing Strand in				
		High Performance				
		Concrete				(DL)
143	Muttoni	Design of Concrete	Birkhauser	1997	143 pages	Good reference for modified compression field theory
	Schwartz	Structures with Stress		••••	1.5 Pubos	designation for modified and indication for the field a
	Thurlimann	Fields				(SH)
144	Dill	Development Length of	Master's Thesis	May 2000	322 pages	Much of the same from reference 120.
		0.6-Inch diameter				
		Prestressing Strand in]		
		High-Performance		-		
		Concrete	<u> </u>			(DL)

.

	Anthon(c)	TP:41 -	G	D-4-	D(a)	N. Aca
# 145	Author(s) Collins Mitchell	Title Prestressed Concrete Structures	Source Prentice Hall, Englewood Cliffs, New Jersey	Date 1991	Page(s) 766 pages	Notes
146	Russell	Design guidelines for Transfer, Development and Debonding of Large Diameter Seven Wire Strands in Pretensioned Concrete Girders	PhD Dissertation	1992	464 pages	Excellent resource for transfer and development length. (DL) (fc': 5,000-7,800 psi)
147	Hartmann Breen Kreger	Shear Capacity of High Strength Prestressed Concrete Girders	Research Report 381-2 Project 3-5-84- 381 Center for Transportation Research	January 1988	249 pages	
148	FIB	Bond of Reinforcement in Concrete State-of-the- Art Report	FIB bulletin 10	August 2000	427 pages	See chapter 6 for information on transfer length
149	Nawy	Prestressed Concrete, Third Edition	Prentice Hall, Englewood Cliffs, New Jersey	2000	938 pages	
150	Mehta Monteiro	Concrete Microstructure, Properties, and Materials Second Edition	McGraw Hill New York, NY	1993	548 pages	Great reference for concrete as a material.
151	MacGregor	Reinforced Concrete Mechanics and Design Second Edition	Prentice Hall, Englewood Cliffs, New Jersey	1992	848 pages	
152	AASHTO Standard	AASHTO Design Manual for Bridges Standard 1996	AASHTO	1996		
153	AASHTO LRFD	AASHTO Design Manual for Bridges LRFD 1998	AASHTO	1998		
154	ACI 213 Committee	ACI 213 Design Guide for Lightweight Concrete				Currently under review and revision